## **HK Clamping Element**

Clamping elements are designed to be used when holding a position on the rail.

Note! As of April 2023, MC Clamping Element for Linear Rail HRC/ERC/ARC are replaced with the new HK Clamping Elements. Please, download the new CAD files below and see document "New HK Clamping Elements" for more information.

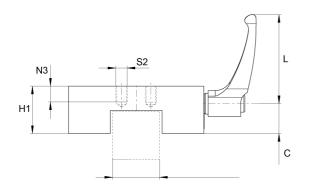
Because of the height difference of different rail guide blocks and to ensure the proper function of the HK Clamping Elements, the use of adapter plates is sometimes needed. See document "Selection of Clamping Elements" for individual block types and whether an adapter plate is needed.

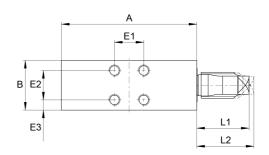
Compatible with Linear Rail HRC/ARC/ERC only.

Dimensions in mm.



## **General Data**

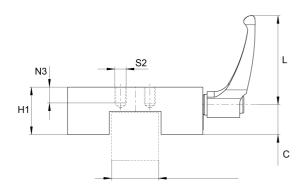


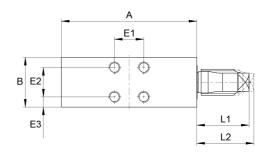


| Designation | Remark  | Holding Force (N) | Tightening Torque<br>(Nm) | Weight (kg) | Max. Length<br>Clamping |
|-------------|---|-------------------|---------------------------|-------------|-------------------------|
| HK1514D     | Use Distance Plate<br>PHK15-4 for<br>HRC15MN and<br>HRC15ML.  | 1200              | 5.00                      | 0.14        | 24                      |
| HK2005KN    | -   | 750               | 4.00                      | 0.14        | 24                      |
| HK2005KR    | -   | 1200              | 5.00                      | 0.22        | 24                      |
| HK2505KN    | -   | 750               | 4.00                      | 0.14        | 24                      |
| HK2505KR    | Use Distance Plate<br>PHK25-4 for<br>HRC25MN and<br>HRC25ML.  | 1200              | 7.00                      | 0.39        | 30                      |
| HK3002K     | Use Distance Plate<br>PHK30-3 for<br>HRC30MN and<br>HRC30ML.  | 2000              | 15.00                     | 0.77        | 39                      |
| HK3505KR    | Use Distance Plate<br>PMK35-7 for<br>HRC35MN and<br>HRC35ML.  | 2000              | 15.00                     | 0.96        | 39                      |
| HK4501A     | Use Distance Plate<br>PHK45-10 for<br>HRC45MN and<br>HRC45ML. | 2000              | 15.00                     | 1.4         | 44                      |

| Designation | Size |
|-------------|------|
| HK1514D     | 15   |
| HK2005KN    | 20   |
| HK2005KR    | 20   |
| HK2505KN    | 25   |
| HK2505KR    | 25   |
| HK3002K     | 30   |
| HK3505KR    | 35   |
| HK4501A     | 45   |

## **Dimensions**





| Designation | Α   | С    | В  | H1   | N3 | S2  | E1 | E2 | E3  |
|-------------|-----|------|----|------|----|-----|----|----|-----|
| HK1514D     | 47  | 13.3 | 24 | 17.5 | 5  | M4  | 17 | 17 | 4   |
| HK2005KN    | 42  | 14.3 | 24 | 18   | 5  | M5  | 15 | 15 | 4.5 |
| HK2005KR    | 60  | 17.5 | 24 | 23   | 6  | M5  | 15 | 15 | 4.5 |
| HK2505KN    | 42  | 14.3 | 24 | 18   | 5  | M5  | 15 | 15 | 4.5 |
| HK2505KR    | 70  | 22.3 | 30 | 29   | 7  | M6  | 20 | 20 | 5   |
| HK3002K     | 90  | 23.6 | 39 | 32   | 8  | M6  | 22 | 22 | 8.5 |
| HK3505KR    | 100 | 31   | 39 | 41   | 10 | M8  | 24 | 24 | 7.5 |
| HK4501A     | 120 | 32.6 | 44 | 44   | 14 | M10 | 26 | 26 | 9   |

| Designation | L  | L1   | L2   |
|-------------|----|------|------|
| HK1514D     | 44 | 30.5 | 33.5 |
| HK2005KN    | 44 | 30.5 | 33.5 |
| HK2005KR    | 44 | 30.5 | 33.5 |
| HK2505KN    | 44 | 30.5 | 33.5 |
| HK2505KR    | 63 | 38.5 | 41.5 |
| HK3002K     | 78 | 46.5 | 50.5 |
| HK3505KR    | 78 | 46.5 | 50.5 |
| HK4501A     | 78 | 46.5 | 50.5 |