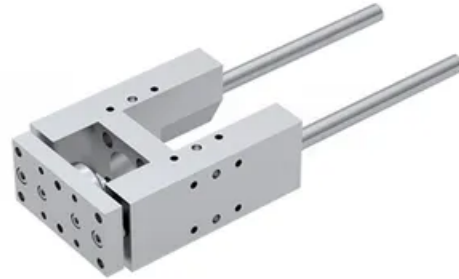


Guiding Unit GUH

* The moved mass of GUH is already considered in the equation for calculating the mass of GUH m_{GUH} .

Dimensions in mm.

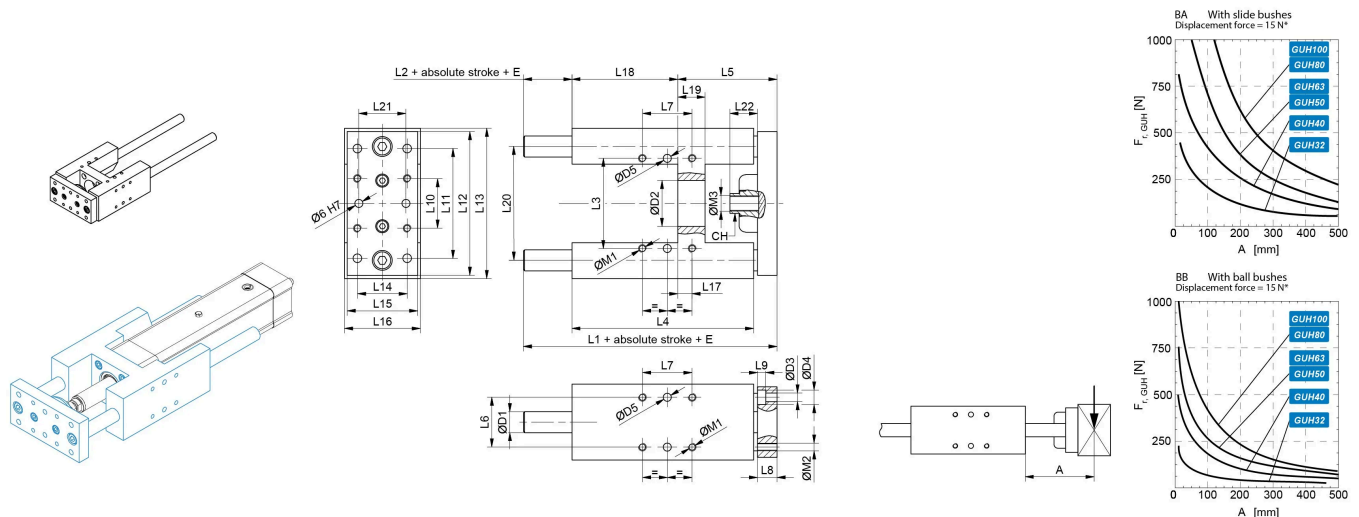
Material: Body in aluminium. Guides in steel.



General Data

| Designation | Compatible with | Mass of GUH m _{GUH} (kg) | Moved Mass of GUH M _{m GUH} (kg) |
|-------------|-----------------|------------------------------------|-------------------------------------------|
| GUH 32 | PNCE 32 | 1.57 + 0.0017 × (Abs. stroke + E) | 0.86 + 0.0017 × (Abs. stroke + E) |
| GUH 40 | PNCE 40 | 2.48 + 0.0031 × (Abs. stroke + E) | 1.32 + 0.0031 × (Abs. stroke + E) |
| GUH 50 | PNCE 50 | 4.18 + 0.0047 × (Abs. stroke + E) | 2.47 + 0.0047 × (Abs. stroke + E) |
| GUH 63 | PNCE 63 | 5.54 + 0.0047 × (Abs. stroke + E) | 2.90 + 0.0047 × (Abs. stroke + E) |
| GUH 80 | PNCE 80 | 10.72 + 0.0070 × (Abs. stroke + E) | 5.66 + 0.0070 × (Abs. stroke + E) |
| GUH 100 | PNCE 100 | 13.42 + 0.0070 × (Abs. stroke + E) | 6.42 + 0.0070 × (Abs. stroke + E) |

Dimensions



| Designation | L1 | L2 | L3 | L4 | L5 | L6 | L7 | L8 | L9 |
|-------------|-----|----|-----|-----|-----|------|------|----|------|
| GUH 32 | 177 | 37 | 61 | 125 | 64 | 32.5 | 32.5 | 12 | 6.5 |
| GUH 40 | 192 | 37 | 69 | 139 | 74 | 38 | 38 | 15 | 6.5 |
| GUH 50 | 205 | 38 | 85 | 148 | 89 | 46.5 | 46.5 | 15 | 8.5 |
| GUH 63 | 237 | 38 | 100 | 182 | 88 | 56.5 | 56.5 | 15 | 8.5 |
| GUH 80 | 280 | 42 | 130 | 215 | 110 | 72 | 72 | 20 | 10.5 |
| GUH 100 | 280 | 37 | 130 | 220 | 115 | 89 | 89 | 20 | 10.5 |

| Designation | L10 | L11 | L12 | L13 | L14 | L15 | L16 | L17 | L18 | L19 |
|-------------|------|-----|-----|-----|------|-----|-----|------|-----|-----|
| GUH 32 | 32.5 | 78 | 90 | 97 | 32.5 | 45 | 49 | 4.3 | 76 | 17 |
| GUH 40 | 38 | 84 | 110 | 115 | 38 | 54 | 58 | 11 | 81 | 21 |
| GUH 50 | 46.5 | 100 | 130 | 137 | 46.5 | 63 | 69 | 18.5 | 78 | 26 |
| GUH 63 | 56.5 | 105 | 145 | 152 | 56.5 | 79 | 85 | 15.3 | 111 | 26 |
| GUH 80 | 72 | 130 | 180 | 189 | 72 | 99 | 105 | 21 | 128 | 34 |
| GUH 100 | 89 | 150 | 200 | 213 | 89 | 120 | 129 | 24.5 | 128 | 39 |

| Designation | L20 | L21 | L22 | D1 | D2 | D3 | D4 | D5 | M1 | M2 |
|-------------|-----|-----|-----|------|------|-------|--------|--------------|-----------|------|
| GUH 32 | 74 | 31 | 18 | Ø 12 | Ø 30 | Ø 6.5 | Ø 10.5 | Ø 6 × 6 (H7) | Ø M6 × 12 | Ø M6 |

| Designation | L20 | L21 | L22 | D1 | D2 | D3 | D4 | D5 | M1 | M2 |
|----------------|-----|-----|-----|------|------|-------|--------|---------------|------------|-------|
| GUH 40 | 87 | 36 | 21 | Ø 16 | Ø 35 | Ø 6.5 | Ø 10.5 | Ø 6 × 10 (H7) | Ø M6 × 12 | Ø M6 |
| GUH 50 | 104 | 45 | 24 | Ø 20 | Ø 40 | Ø 8.5 | Ø 13.5 | Ø 6 × 10 (H7) | Ø M8 × 16 | Ø M8 |
| GUH 63 | 119 | 45 | 24 | Ø 20 | Ø 45 | Ø 8.5 | Ø 13.5 | Ø 6 × 10 (H7) | Ø M8 × 16 | Ø M8 |
| GUH 80 | 148 | 56 | 31 | Ø 25 | Ø 60 | Ø 11 | Ø 17 | Ø 6 × 10 (H7) | Ø M10 × 18 | Ø M10 |
| GUH 100 | 172 | 56 | 31 | Ø 25 | Ø 70 | Ø 11 | Ø 17 | Ø 6 × 10 (H7) | Ø M10 × 18 | Ø M10 |

| Designation | M3 | CH |
|----------------|--------------|----|
| GUH 32 | Ø M10 × 1.25 | 15 |
| GUH 40 | Ø M12 × 1.25 | 15 |
| GUH 50 | Ø M16 × 1.5 | 22 |
| GUH 63 | Ø M16 × 1.5 | 22 |
| GUH 80 | Ø M20 × 1.5 | 27 |
| GUH 100 | Ø M20 × 1.5 | 27 |